Effects of Systematic Methyl Substitution of Metal (III) Tris(*n*-Methyl-8-Quinolinolato) Chelates on Material Properties for **Optimum Electroluminescence Device Performance**

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Abstract: We relate the chemical structure of a series of methyl (Me) substituted group III metal tris(8quinolinolato) chelates (nMeq₃M: n = 0, 3, 4, 5; M = Al³⁺, Ga³⁺) to their photoluminescence (PL), electroluminescence, and thermal properties. Methylation of the 8-quinolinol ligand at the 3 or 4 position (pyridyl ring) results in a factor of 1.4 and 3.0 enhancement of PL quantum efficiency (ϕ_{PL}), respectively, whereas methylation at the 5 position (phenoxide ring) results in a factor of ~ 3.0 decrease in ϕ_{PL} relative to the unsubstituted analogue. Electroluminescent quantum efficiencies of undoped organic light-emitting devices using the aluminum tris(8-quinolinolato) chelates are 1, 0.45, 1.4, and 0.80% for unsubstituted 5-, 4-, and 3-methyl-8-quinolinol ligands, respectively. Devices made with the latter two ligands have a higher operating voltage to generate the same current density. Similar trends were observed for methylation of gallium tris(8quinolinolato) chelates. We relate these results to the thermal properties of the compounds measured by simultaneous differential scanning calorimetry and thermal gravimetric analysis. The C-4 methylated derivatives exhibit ~ 60 °C lower crystalline melting points than all other derivatives, indicating the weakest cohesive forces between molecules. Unlike Alq₃, both the C-4 and C-5 methylated derivatives show no recrystallization of the glassy state below 500 °C and exhibit $\sim 20-25$ °C higher glass transition temperatures. We infer that methylation of the 8-quinolinol ligand reduces intermolecular interactions and consequently impedes charge transport through the film.

Introduction

Vacuum-deposited organic light-emitting device (OLED) technology has developed rapidly since the first report by Tang and Van Slyke of low voltage green electroluminescence (EL) from aluminum tris(8-quinolinolato) (Alq₃).¹ Since then, many other organic metal chelates have been demonstrated to be useful emitter materials or electron transporting hosts in dye-doped OLEDs.2-5

OLEDs are typically fabricated by vapor deposition of organic charge-transport and emitter materials on an indium tin oxide anode, followed by a low work function metal cathode. Many derivatives of Alq₃ have been investigated as emitter materials, including substitution of the metal ion with other trivalent metals $(M^{+3} = Ga, In, and Sc)^5$ and substitution of the 8-quinolinol ligand (substituent = F, Cl, NO_2^6 , CN,⁷ and alkyl^{8,9} groups).

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More recently, Kido and Iisumi showed that aluminum tris(4methyl-8-quinolinolato) (4Meq₃Al) exhibited a larger EL efficiency¹⁰ than that of Alq₃.¹ This material was later shown to exhibit both a higher photoluminescence (PL) quantum efficiency than that of Alq₃ in solution and in the solid-state.¹¹ However, despite many experimental and theoretical studies of the archetypal Alq₃,³ systematic analyses of the effects of small chemical changes are sparse and we lack a road map for improving on the overall EL device performance of Alq₃.

EL occurs when electrons and holes are injected and transported through the device where they form excitons near the organic heterojunction, which decay to give light emission. In dye-doped OLEDs, EL occurs by energy transfer from the host to the lower energy "guest" dye, which is usually incorporated by coevaporation.⁴ In both types of devices, the design of efficient emitter materials and/or charge transporting hosts requires the optimization of several properties including (1) high PL efficiency, (2) sublimation without chemical degradation, (3) appropriate energy-level alignment with the cathode and hole-transport layer (HTL) for balanced charge injection and transport, and (4) the ability to form structurally stable films. These properties are strongly coupled to the

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Figure 1. Metal ($M = Al^{3+}$, Ga^{3+}) tris(8-quinolinolato) chelates (*n*Meq₃M) used in this study.

molecular and electronic structure of the molecule, as well as the bulk packing of molecules achieved by vapor deposition.

In this paper, we present a study of the photoluminescent, electroluminescent, and thermal stability properties of aluminum and gallium tris(8-quinolinolato) (Mq₃; $M^{+3} = Al$, Ga) and their methyl-substituted derivatives, metal tris(4-methyl-8-quinolinolato) (4Meq₃M), tris(3-methyl-8-quinolinolato) (3Meq₃M), and tris(5-methyl-8-quinolinolato) (5Meq₃M; see Figure 1).

We show that methylation of the 8-quinolinol ligand decreases the crystalline melting point of the metal tris-chelates and increases the glass transition temperature of the amorphous materials compared to the unsubstituted analogues, in both cases indicative of reduced intermolecular interactions. In the case of the 3Meq and 4Meq ligands, we observe higher EL device operating voltages when the metal tris-chelates were used as the emitter material in OLEDs. We interpret this as evidence of a decreased overlap between the π -electron systems in the pyridyl rings of adjacent molecules, which is the site of the lowest unoccupied molecular orbital (LUMO) and, hence, the likely location of injected electrons. To our knowledge, this is the first established link between the electroluminescent and thermal (physical) properties of a series of electroluminescent compounds.

Experimental Section

Material Synthesis and Structural Characterization. All reagents, including Alq₃ used as the reference material in these studies were obtained from Aldrich Chemical Co. The ligands 3Meq and 4Meq were synthesized by the Doebner-Von Miller reaction starting with the appropriately substituted *o*-aminophenol and unsaturated aldehyde or ketone.¹² After extraction of the reaction mixture, the ligands were isolated in low yields (30%). The 5Meq ligand was prepared in higher yields (57%) by electrophilic substitution of 8-quinolinol with formaldehyde and hydrochloric acid followed by reductive catalytic hydrogenation.¹³ All ligands were purified by sublimation. The metal tris-chelates were prepared by combining either AlCl₃ or Ga(NO₃)₃ hexahydrate salt and the appropriate ligand in a 1:3 molar ratio in aqueous solution buffered with ammonium acetate.¹⁴ The crude materials were recrystallized from methanol with the exception of the

4MeqM chelates. These materials exhibited extremely high solubility in most common recrystallization solvents and precluded the practicality of purification by recrystallization. However, all materials were purified by high-vacuum gradient-temperature sublimation¹⁵ before analysis. Structures of all materials were confirmed by ¹H NMR spectroscopy reported elsewhere¹⁶ and elemental analysis obtained from Nu Mega Resonances Lab, Inc. Spectroscopic data for the ligands and *n*Meq₃M chelates match those previously reported.¹⁴

Thermal Stability Characterization. Thermal analysis was determined by differential scanning calorimetry (DSC) and thermal gravimetric analysis (TGA) performed simultaneously using a Netzsch simultaneous thermal analyzer (STA) system. Pure polycrystalline samples (5–10 mg) were placed in aluminum pans and run at a rate of 20 °C/min under N₂ gas at a flow rate of 50 mL/min. The temperatures of phase transitions were measured including the crystalline melting point (T_m). Indium metal was used as the temperature standard. The melted samples were cooled rapidly or by a controlled cooling rate of 20 °C/min to form glasses. The glass transition (T_g) and the crystallization point (T_{c1}) were measured from a second heating of the glassy state. The maximum weight loss temperature (decomposition temperature) was determined for each sample run without a lid and reported as the maximum peak of the DTGA (derivative of the TGA curve).

Electronic Characterization. Absorption and photoluminescence characterization were performed on dilute ($\sim 10^{-5}$ M) dimethyl formamide (DMF) and methylene chloride (CH₂Cl₂) solutions. Absorption spectra were recorded with a Varian Cary 3Bio UV–vis spectrophotometer, and PL spectra were obtained with a SLM 48000 spectrofluorimeter. Relative PL quantum efficiencies (ϕ_{PL}) were determined from degassed DMF solutions by adjusting the concentration of the sample so that the optical densities at 390 nm (excitation wavelength) were <0.2 absorption units. PL quantum yields were calculated relative to the known value for Alq₃ in DMF ($\phi_{PL} = 0.116$)¹⁷ and are reported normalized to Alq₃.

Electroluminescence Characterization. Organic light-emitting devices (OLEDs) were fabricated using each of the $nMeq_3M$ chelates as the emissive layer. Devices were grown on glass slides precoated with indium tin oxide (ITO) with a sheet resistance of 15 Ω /square. The ITO substrates were degreased in detergent and then boiled in 1,1,1trichloroethane, rinsed with reagent grade acetone, and finally rinsed with methanol before being dried in a stream of pure nitrogen. The substrates were exposed to UV-ozone for 5 min before being loaded into a nitrogen glovebox coupled to the vacuum system. A 500 Å thick layer of the preferentially hole transporting material, N,N'-diphenyl-N,N'-bis(3-methylphenyl)1,1'-biphenyl-4,4'-diamine (TPD) or N,N'diphenyl-N,N'-bis(1-naphthol)1,1'-biphenyl-4,4'diamine (α -NPD), was deposited on the ITO substrate by thermal evaporation from a baffled Mo crucible at a nominal rate of 2-4 Å/s under a base pressure of <2 \times 10⁻⁶ Torr. A 550 Å thick layer of the preferentially electrontransporting (ETL) metal tris(8-quinolinolato) chelates, also serving as the emitter layer (EML), were then deposited on the HTL. A top electrode consisting of circular 1 mm diameter contacts was subsequently deposited by thermal evaporation through a shadow mask. Two different types of cathodes were utilized, LiF/Al and a Mg:Ag alloy. The LiF/Al cathode consisted of a 5 Å LiF layer deposited on the EML followed by a 1000 Å layer of Al metal. For the Mg:Ag cathode, a Mg:Ag alloy layer (1000 Å) was deposited by coevaporation of the two metals from separate Ta boats in a 10:1 Mg:Ag atomic ratio under a base pressure of 10^{-5} Torr, followed by a 300 Å Ag cap. For the systematic study, all HTL and cathode layers were deposited simultaneously and the devices were never exposed to air during fabrication. Thus, devices produced from different metal chelate materials were identical in all respects. A quartz crystal oscillator placed near the substrate was used to measure the thickness of the films. Film thickness calibration was performed by ellipsometry of films grown on silicon.

Devices were tested in air with an electrical pressure contact made

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Table 1. Thermal Analysis Data

metal chelate	<i>T</i> _m (°C)	$\Delta H_{\mathrm{fusion}}$ (kJ/mol) ^a	T_{g} (°C) ^b	T_{c1} onset (°C) ^b	max. wt. loss temp. (°C)
Alq ₃	419	n.d.	177	251	487
3Meq ₃ Al	406	n.d.	n.o.	n.o.	465
4Meq ₃ Al	345	43.0	194	n.o.	494
5Meq ₃ Al	401	53.2	198	n.o.	495
Gaq ₃	409	n.d.	n.o.	244	472
3Meq ₃ Ga	414	56.7	204	269	454
4Meq ₃ Ga	352	40.8	192	n.o.	473
5Meq ₃ Ga	407	52.9	202	n.o.	480

^{*a*} n.d. = not determined because of overlapping peaks. ^{*b*} n.o. = not observable.

by means of a 25 μ m diameter Au wire. Current–voltage characteristics were measured with a Hewlett-Packard HP4145 semiconductor parameter analyzer, and the EL intensity was measured with a Newport 835 optical power meter with a large area photodetector placed directly below the glass substrate. Thus, all efficiencies reported are measured directly from the back of the device with no corrections or assumptions regarding the angular dependence of the EL or the relationship between luminance and quantum efficiency.¹⁰ Spectra were recorded with an EG&G optical multichannel analyzer on a 0.25 focal length spectrograph.

Results

Thermal Stability. The morphological stability of Alq₃, desirable for practical OLED applications, has been attributed to its intrinsic polymorphic, racemic nature, and strong dipolar interactions¹⁸ giving rise to a high T_g (175 °C).¹⁹ The thermal properties of Alq₃ and Gaq₃ and their methyl-substituted derivatives were evaluated by simultaneous thermal analysis (STA), where TGA and DSC experiments were run simultaneously; therefore, thermal events observed in DSC can be directly correlated with weight loss events. Results are presented in Table 1.

Several phase transitions were observed for Alq₃ in addition to a large melting transition (T_m) at 419 °C. A small broad transition beginning at 320 °C and a coupled endotherm (393 °C) and exotherm (396 °C) were observed prior to $T_{\rm m}$. These additional phase transitions are attributed to polymorphism of the crystalline material as discussed by Brinkmann¹⁸ and were nearly unobservable at a slower heating rate (5 °C/min). The thermal transitions were accompanied by a $\sim 15\%$ weight loss measured immediately following $T_{\rm m}$ (endpoint = 422 °C). This weight loss is attributed to sublimation of the sample, which occurs simultaneously with melting of the different polymorphic phases. This is supported by Brinkman's assignment of the exothermic transition observed by DSC (see Figure 3a) as a phase transition from α -Alq₃ to the γ -Alq₃ phase at ~395 °C, where further heating of the material (>410 °C) was shown to result in sublimation ($\Delta H = 49$ kJ/mol) of the α -Alg₃ phase, confirmed by X-ray diffraction. We observed similar thermal behavior for Alq₃ and, thus, strongly believe that the nature of the $\sim 15\%$ weight loss was due to sublimation. Furthermore, when stopping the thermal experiment just past the major endothermic transition (T_m) a film was observed on the inside lid of the sample pan for all materials studied. The material left in the pan was analyzed by ¹H NMR and FT-IR, and no decomposition products were observable by those techniques. In a separate experiment, DTGA, and thus percent weight loss, was determined without a lid and no attempt to analyze the evolved species after the major weight loss (DTGA) was conducted.

All metal tris(8-quinolinolato) materials in our study exhibited similar weight loss behavior, where the magnitude of the weight loss was independent of metal ion substitution but dependent on the position of methylation of the ligand. Further heating to 500 °C resulted in decomposition of the samples.

Upon methyl substitution of Alq₃, T_m increases in the order 4Meq₃Al \ll 3Meq₃Al \sim 5Meq₃Al < Alq₃, and for the gallium chelate series, 4Meq₃Ga \ll 5Meq₃Ga < Gaq₃< 3Meq₃Ga. In addition, multiple phase transitions similar to Alq₃ were observed for Gaq₃ and 3Meq₃Al, suggesting that these materials also exhibit polymorphism (see Figure 2). Although crystalline melting points of the Mq₃ chelates are lowered upon methylation, the thermal decomposition temperatures were higher than the unsubstituted analogues with the exception of the 3Meq₃M chelates. The trend in thermal decomposition temperatures were similar for both metal chelate series, with stability increasing in the order 3Meq₃M < Mq₃ < 4Meq₃M < 5Meq₃M.

The glassy state of Alq₃ was difficult to form as discussed by Naito¹⁹ but was achieved by cooling at a rate of 20 °C/min of the crystalline material immediately following the melting transition in the first heating cycle. A second heating cycle of Alq₃ revealed a glass transition (T_g) at 177 °C and a recrystallization exotherm (T_{c1}) at 251 °C, followed by melting. These values are slightly higher than previously reported¹⁹ because of the faster heating rate used here. Glass formation was also difficult for Gaq₃ and 3Meq₃Al, preventing determination of $T_{\rm g}$. However, 3Meq₃Ga and the 4Meq₃M and 5Meq₃M chelates formed glasses facilely and showed 15–20 °C higher T_g than that of Alq₃. A comparison of the second heating cycles for Alq₃ and 4Meq₃Al glasses is shown in Figure 3. Unlike Alq₃, the 4Meq₃M and 5Meq₃M chelates showed no recrystallization of the glassy state even after heating beyond $T_{\rm g}$ and up to decomposition near 500 °C. This suggests that the entropic difference between the crystalline and amorphous states is smaller for the C-4 and C-5 methylated derivatives compared to those of the C-3 methylated and unsubstituted analogues.

Electronic Properties. The optical transition responsible for photoluminescence in metal (8-quinolinolato) chelates is centered on the organic ligand. This transition is due to a $\pi - \pi^*$ charge transfer from the electron rich phenoxide ring (location of the highest occupied molecular orbital, or HOMO) to the electron deficient pyridyl ring (location of the LUMO).²⁰ Therefore, as reported previously,³ substitution of an electron donating group on the pyridyl ring raises the energy of the LUMO and on the phenoxide ring raises the energy of the HOMO, resulting in a blue and red-shift of the absorption energies, respectively. The absorption spectra of the $nMeq_3M$ chelates in DMF are shown in Figure 4. Upon methyl substitution (weakly electron donating) of aluminum tris(8-quinolinolato), the absorption energy shifts were largest for C-5 methylation of the phenoxide ring (red-shift, $>1000 \text{ cm}^{-1}$) and very small for C-3 and C-4 methylation of the pyridyl ring (blueshift, $< 350 \text{ cm}^{-1}$). Substitution of the heavier metal ion Ga causes a red-shift of absorption compared to those of the nMeq₃-Al chelates because of the heavy atom effect discussed previously,⁵ but the trends in absorption shifts upon methylation of the 8-quinolinol ligand were identical to those of the aluminum series. The polarity of the solvent had almost no effect on absorption energies as shown in Table 2 for CH₂Cl₂ and Table 3 for the more polar DMF solvent.

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Figure 2. DSC and TGA traces of metal tris(8-quinolinolato) chelates showing multiple thermal transitions (°C): (a) Alq₃, 354, 393, 396 (exotherm), 419; (b) Gaq₃, 369, 387, 396 (exotherm), 409; and (c) 3Meq₃Al, 233, 275, 355, 358 (exotherm), 370, 377 (exotherm), 406.

Figure 5 shows the photoluminescence (PL) spectra obtained in DMF solution. The effect of methyl substitution on the PL emission energies were similar to those observed for absorption. The Franck–Condon (F–C) shifts (energy difference between absorption and emission maxima; Δ) and the fwhm of emission are also reported. The smallest F–C shifts and the narrowest



Figure 3. DSC traces of the second heating after melting and controlled cooling to the glassy state for (a) Alq₃ and (b) 4Meq₃Al showing T_g 's of 177 and 194 °C, respectively.



Figure 4. Absorption spectra run in DMF showing the energy shifts upon methylation of the ligand for (a) $nMeq_3Al$ and (b) $nMeq_3Ga$ chelates.

fwhm were observed for $4Meq_3Al$ (5912 cm⁻¹) and $4Meq_3Ga$ (6280 cm⁻¹) compared to those of the unsubstituted analogues Alq₃ (6623 cm⁻¹) and Gaq₃ (7026 cm⁻¹).

Table 2. Photophysical Data in CH₂Cl₂ Solution

metal chelate	$abs. \\ CH_2Cl_2 \\ \lambda_{max} \\ (nm)$	abs. energy shift from Mq ₃ (cm ⁻¹)	emission CH ₂ Cl ₂ λ_{max} (nm)	emission energy shift from Mq ₃ (cm ⁻¹)	fwhm (nm)	$\Delta (cm^{-1})$
Alq ₃	388		514		102	6318
3Meq ₃ Al	386	+133	520	-224	92	6776
4Meq ₃ Al	381	+473	495	+747	92	6045
5Meq ₃ Al	405	-1082	547	-1174	109	6410
Gaq ₃	392		543		110	7162
3Meq ₃ Ga	386	+396	540	+102	110	7388
4Meq ₃ Ga	385	+464	514	+1039	102	6519
5Meq ₃ Ga	408	-1000	568	-810	112	6904

The PL quantum yields are reported relative to the known quantum yield for Alq₃ in DMF and normalized to $\phi_{PL}(Alq_3)$ = 1.00 for clarity in Table 3. The highest ϕ_{PL} is exhibited by 4Meq₃Al (3 times Alq₃). This is higher than those in reports by Murata et al.¹¹ in CHCl₃ (2 times Alq₃) and in the solid-state (1.6 times Alq₃). The higher polarity of the DMF solvent enhances the quantum efficiency more for 4Meq₃Al relative to Alq₃ but has almost no effect on the PL λ_{max} which is similar to that reported by Kido and Iizumi for the solid-state film.¹⁰ The 3Meq₃Al chelate also showed an increase in ϕ_{PL} compared to Alq₃ but of smaller magnitude, whereas the 5Meq₃Al derivative exhibited a significant decrease in PL quantum efficiency (approximately 3 times less than that of Alg₃). The same trends in PL efficiencies upon methyl substitution were observed when Al was replaced with Ga but with a corresponding 4 times decrease in ϕ_{PL} as shown previously for Gaq₃.^{5,21} In general, methylation of the pyridyl ring enhances ϕ_{PL} and methylation of the phenoxide ring decreases it.

We speculate that the large enhancement in ϕ_{PL} by C-4 methylation of Al and Ga tris (8-quinolinolato) chelates is due to reduced energy loss in the excited-state vibrational manifold, as indicated by the smaller Δ 's and narrower fwhm's. This is supported by a recent study of the infrared absorption and photoluminescence of matrix-isolated and thin-film samples of Alq₃ and 4Meq₃Al compared to vibrational spectra based on density functional calculations.²² There, the PL spectra of matrixisolated molecules revealed vibronic bands characterized as a combination of ring breathing and metal-ligand stretching modes. Kushto et al. noted that there was a lack of metalligand character in the vibrations of 4Meq₃Al as compared to Alq₃, suggesting that the stronger coupling of the metal-ligand stretching coordinates to the electronic transition in Alq₃ may provide additional paths for nonradiative decay that are not available to 4Meq₃Al, giving rise to a higher ϕ_{PL} for the latter.

Electroluminescence Properties. EL spectra are shown in Figure 6. The EL emission energy shifts are consistent with those observed in the PL spectra. However, the 5Meq₃Ga gave rise to an additional lower energy peak in the EL spectrum that was not observed in the solution PL spectrum (Figure 6b). The origin of this peak has not been elucidated but was observed as a very weak shoulder in the PL spectrum of a vapor-deposited film, thus excluding the origin due to exciplex formation at the interface with the HTL material as reported for other materials.²³ However, this does not exclude the possibility of excimer



Figure 5. Photoluminescence spectra run in DMF for (a) $nMeq_3Al$ and (b) $nMeq_3Ga$ chelates.

formation, which may be one of the reasons for the substantially lower PL quantum efficiencies for the C-5 methylated derivatives. The EL emission spectrum for the 3Meq₃Al derivative is not shown but was identical to that of Alq₃.

The current versus voltage characteristics of OLEDs composed of ITO/NPD/ $nMeq_3M/LiF-Al$ are shown in Figure 7. The device operating voltages (at a fixed current) increases in the order Mq₃ < 5Meq₃M < 4Meq₃M for both aluminum and gallium tris-chelates. Figure 8 shows the dependence of the optical output power on drive current for each of the OLEDs. At a current of 100 μ A, the EL output increases in the order 5Meq₃M < Mq₃ < 4Meq₃M. Identical devices prepared with a Mg:Ag cathode gave similar results with the exception of 4Meq₃Ga which required a lower voltage compared to that of 5Meq₃Ga.

The EL efficiencies (ϕ_{EL}) relative to Alq₃ = 1.0 are reported in Table 4. For both series of *n*Meq₃M chelates, the C-4 methylated derivatives exhibited the highest efficiencies. 4Meq₃-Al and 4Meq₃Ga showed approximately a 1.4 times increase in η_{EL} compared to Alq₃ and Gaq₃ respectively, for both types of cathodes utilized. However, the η_{EL} for 4Meq₃Al was smaller than previously reported for a similar device using TPD as the HTL and Mg:Ag as the cathode.^{9,10} Therefore, a second series of devices were prepared by varying the HTL (α -NPD versus

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Table 3. Photophysical Data in DMF Solution

metal chelate	abs. DMF λ_{max} (nm)	abs. energy shift from Mq_3 (cm ⁻¹)	emission DMF λ_{max} (nm)	emission energy shift from Mq ₃ (cm ⁻¹)	fwhm (nm)	$\Delta (cm^{-1})$	relative ϕ_{PL} (Alq ₃ =1.0)
Alq ₃	388		521		105	6623	1.0
3Meq ₃ Al	387	+66	521	0	106	6668	1.4
4Meq ₃ Al	383	+336	494	+1049	92	5912	3.0
5Meq ₃ Al	405	-1082	546	-879	113	6376	0.29
Gaq ₃	392		541		110	7026	0.28
3Meq ₃ Ga	392	0	543	-68	111	7094	0.38
4Meq ₃ Ga	388	+263	513	+1009	103	6280	0.79
5Meq ₃ Ga	409	-1060	558	-563	119	6529	0.08



Figure 6. EL spectra obtained from LiF $-Al/nMeq_3M/NPD$ OLEDs for (a) $nMeq_3Al$ and (b) $nMeq_3Ga$ chelates.

TPD) with the *n*Meq₃Al chelates as the emitter material and Mg:Ag as cathode. Results are shown in Table 5. In general, we observed similar trends in η_{EL} with a slightly higher efficiency for TPD-based devices because of better energy level alignment at the ETL/HTL interface. The voltage trend did not change with the composition of the HTL, suggesting that the source of higher voltages (and hence the overall lower emission power efficiencies) for the methylated derivatives is mainly due to reduced charge transport efficiency of these latter compounds as compared to that of Alq₃.

Discussion

The differences in EL performance of the $nMeq_3M$ chelates in this study can be related to the changes in material properties



Figure 7. Current vs voltages plots for Alq₃, 4Meq₃Al, and 5Meq₃Al OLEDs.



Figure 8. Light output vs current plots for Alq₃, 4Meq₃Al, and 5Meq₃-Al OLEDs.

caused by methylation of the ligand. The substantially larger PL efficiencies for C-4 methylated derivatives contributed to their larger η_{EL} . However, for all methylated derivatives, if charge injection and transport were similar and ϕ_{PL} was the dominating factor for high EL efficiencies, then the ratio of relative EL and PL efficiencies (η_{EL}/ϕ_{PL}) should all be close to 1.0. However, this ratio is <1.0 for 4Meq₃Al and 3Meq₃Al but > 1.0 for 5Meq₃Al. For the gallium series, all ratios are >1.0 with 4Meq₃Ga showing the smallest value. This suggests that charge injection and/or transport efficiencies are not the same for these materials and are reduced by methylation of the pyridyl ring for both Alq₃ and Gaq₃, compared to the other methylated

Table 4.	EL Devic	e Data	Utilizing	Different	Cathodes
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	LiF-Al/EML/NPD device				Mg:Ag/EML/NPD device		
EML	$\frac{\eta_{\rm EL}}{({\rm Alq}_3=1.0)}$	voltage (at 13mA/cm ²)	$\eta_{\mathrm{EL}}/\phi_{\mathrm{PL}}$ (Alq ₃ =1.0)	$\frac{\eta_{\rm EL}}{({\rm Alq}_3=1.0)}$	voltage (at 13mA/cm ²)	$\eta_{\rm EL}/\phi_{\rm PL}$ (Alq ₃ =1.0)	
Alq ₃	1.0	5.3	1.0	1.0	5.6	1.0	
4Meq ₃ Al	1.4	7.8	0.47	1.3	8.2	0.45	
5Meq ₃ Al	0.45	7.4	1.5	0.49	7.3	1.7	
Gaq ₃	0.63	5.7	2.2	0.65	6.4	2.3	
4Meq ₃ Ga	1.0	7.6	1.3	0.97	6.5	1.2	
5Meq ₃ Ga	0.21	5.8	2.6	0.24	8.0	3.0	

Table 5. EL Device Data Utilizing Different HTLs

EML/ HTL	voltage (at 13 mA/cm ²)	$\eta_{\rm EL}$ (Alq ₃ /NPD = 1.0)	$\frac{\eta_{\rm EL}/\phi_{\rm PL}}{({\rm Alq_3/NPD}=1.0)}$
Alq ₃ /NPD	6.3	1.0	1.0
3Meq ₃ Al/NPD	7.2	0.80	0.64
4Meq ₃ Al/NPD	7.1	1.2	0.40
5Meq ₃ Al/NPD	6.9	0.39	1.3
Alq ₃ /TPD	7.1	1.1	1.1
4Meq ₃ Al/TPD	7.7	1.6	0.52
5Meq ₃ Al/TPD	6.2	0.48	1.7

derivatives, but less so for the latter. This is consistent with the need for higher operating voltages for OLEDs utilizing 4Meq₃-Al and 3Meq₃Al.

Because methylation of the pyridyl ring (C-3 or C-4 positions) causes only very small shifts in the absorption energy and thus does not significantly shift the energy of either the HOMO or LUMO compared to those of the unsubstituted analogues, it seems likely that the energy level matching with the metal cathode and HTL are similar to the unsubstituted analogues. As a result, charge-injection efficiency is unlikely to be significantly affected by C-4 or C-3 methylation, and indeed, we observe power law, interface limited charge transport in all cases.²⁴ Therefore, the reason for the higher operating voltages is due to poorer electron transport through the metal/organic interface region.

The efficiency of charge-transport in organic molecular crystals is enhanced by strong intermolecular interactions of the polarizable π -system and is dependent on the molecular packing in the solid-state. Although vapor-deposited films of Alq₃ and Gaq₃ are amorphous, crystallographic data for single crystals provides important information about their molecular packing preferences. For example, Alq₃ and Gaq₃ show strong dipolar $\pi - \pi$ stacking interactions (3.5–3.9 Å) of the 8-quinolinol ligands between adjacent molecules with preferential overlap of the pyridyl rings.^{14,18,25} Because the pyridyl ring is the location of the LUMO, this explains the higher electron verses hole mobility in Alq₃ and related metal(8-quinolinolato) chelates. Additionally, hydrogen-bonding interactions between the phenolic oxygen with H-atoms at the C-5 and C-4 positions on adjacent molecules have been identified for Gaq₃.²⁵ Therefore, it is not unexpected that a decrease in $\pi - \pi$ stacking due to steric factors, changes in polarity (via changes in the dipole moment of the ligand),²⁶ as well as loss of hydrogen-bonding interactions of the metal chelates will result upon methylation of the 8-quinolinol ligand. These changes will reduce the cohesive forces between molecules, and analysis of the series of methyl-substituted derivatives by thermal analysis reveals these differences.

Thermal analysis showed that the 4Meq₃M chelates exhibited the lowest (~60 °C) melting points and smaller enthalpies of fusion (ΔH_{fus}) of the series, also clearly indicative of weaker intermolecular interactions. Glass transition temperatures were \sim 20 °C higher than those of the unsubstituted analogues with no recrystallization of the amorphous state, suggesting that the entropic difference between the crystalline and amorphous states is small compared to that of Mq₃ materials. These differences in thermal properties result because C-4 methyl substitution of the ligand acts to eliminate one of the H-bonding interactions, as well as decrease the overlap between pyridyl rings of adjacent molecules. Although methyl substitution at the C-3 position could also act to prevent efficient overlap of pyridyl rings, the C-4 and C-5 positions of 3Meq₃M chelates are still available for H-bonding interactions. The 3Meq₃M chelates do not show a significantly lower crystalline melting point and do not form stable glasses. For both 4Meq₃M and 3Meq₃M chelates, therefore, a decrease in pyridyl ring overlap leads to inefficient electron transport properties because the pyridyl ring of the 8-quinolinol ligand is the site of the LUMO and, hence, the location of injected electrons. This is the likely source of the higher operating voltages exhibited by 4Meq₃Al- and 3Meq₃-Al-based OLEDs.

The device operating voltage for 5Meq₃Al was also increased compared to that of Alq₃ but less so than the 3- and 4Meq₃Al chelates. The crystalline melting point of 5Meq₃Al was slightly lower than those of 3Meq₃Al and Alq₃, but it exhibits a high glass transition temperature with no recrystallization of the amorphous state similar to that of 4Meq₃Al. C-5 methylation of the phenoxide ring will also result in decreased $\pi - \pi$ stacking compared to that of Alq₃ with loss of the C-5 H-bonding interaction but will not prevent preferential overlap of the pyridyl rings. Furthermore, unlike the 4Meq₃M and 3Meq₃M chelates, in an OLED, hole-injection may be improved because the HOMO energy of Alq₃ is raised on C-5 methylation, and therefore, 5Meq₃Al may also have closer energy level alignment with the HOMO of the HTL. We speculate, therefore, that both charge transport and hole injection efficiencies may be higher in 5Meq₃Al OLEDs explaining why $\eta_{\rm EL}/\phi_{\rm PL}$ is much larger for 5Meq₃Al compared to those of 4Meq₃Al and 3Meq₃Al.

The effect of methylation of Gaq₃ on the thermal properties was similar to that of the aluminum series. However, the EL properties cannot be explained in the same manner as those of Alq₃ and its methylated derivatives. Although the gallium series exhibited an approximately four times decrease in relative PL quantum efficiencies compared to those of the *n*Meq₃Al analogues, $\eta_{\rm EL}/\phi_{\rm PL}$ ratios are substantially larger for all *n*Meq₃-Ga chelates. The gallium series are red-shifted in absorption energy compared to that of the aluminum chelate analogues because of a higher HOMO energy resulting in improved energy level alignment and more efficient hole injection at the HTL/ *n*Meq₃Ga interface. Because the operating voltage is dependent on both charge injection and charge transport efficiencies, the

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Effects of Systematic Methyl Substitution

enhancement of the former may outweigh the effects of reduced charge transport caused by methylation of the ligand.

We are currently investigating the effect of methylation of zinc bis(8-quinolinolato) chelate materials. In those materials, the trends in absorption and emission energy shifts, PL quantum efficiencies, and thermal properties upon methyl substitution are similar to those of the tris-chelate series. This suggests that the dipolar interaction and preferential overlap of pyridyl rings of adjacent molecules may be similar for the tetracoordinate zinc bis-chelates, and therefore, similar trends in EL device characterization are expected.

One way to test if preferential overlap of pyridyl rings is important for electron transport in metal (8-quinolinolato) chelate materials is to compare the effect substituents with different geometries have on the resulting EL properties. For example, comparison of metal (8-quinolinolato) derivatives with C-4 substitution of the ligand with a trifluoromethyl group, having approximately tetrahedral geometry, versus a cyano group with linear geometry will result in different bulk packing characteristics. It is expected that the linear cyano group will be less prone to preventing overlap of pyridyl rings and, thus, should not inhibit charge transport. However, unlike the methyl group, both the trifluoromethyl and cyano groups are strongly electron withdrawing, which will cause a lowering of the LUMO energy of resulting metal (8-quinolinolato) chelates. Therefore, the resulting EL efficiencies will also depend on how the C-4 substitution influences the HOMO-LUMO overlap within the ligand itself.

Conclusions

A systematic study of the effect of methylation of aluminum and gallium tris(8-quinolinolato) chelates on the PL, EL, and thermal properties was presented. We showed that, although ϕ_{PL} and η_{EL} were increased by C-4 methylation of the 8-quinolinol ligand for both series of metal chelates, a higher device operating voltage was required because of a decrease in pyridyl ring overlap, thus leading to poorer electron transport efficiency. These results were explained by correlating the thermal properties of the methylated metal tris-chelates and the OLED device performance characteristics. Our results suggest that it may be possible to improve overall EL efficiency of metal tris(quinolinolato) chelates by a judicious choice of both the type of substituent group and the position on the 8-quinolinol ligand in order to achieve a balance between high ϕ_{PL} , charge injection efficiency, and charge transport ability. The conclusions drawn from the thermal analysis data are important for understanding how methylation affects the physical properties of the metal chelates. However, such an interpretation is only valid when comparing a series of chemically similar compounds, where similar comparisons of unrelated materials would not be as useful.

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